

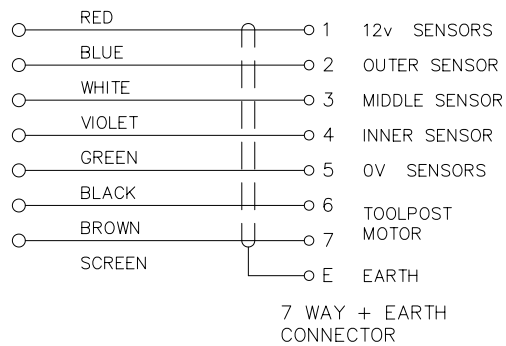
FLEX TO TRUNKING
PG7 CONDUIT
20" LONG

PARTS REQUIRED

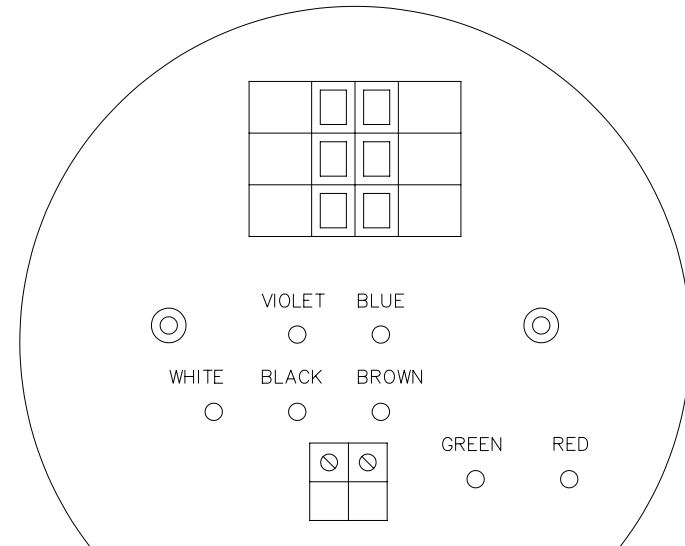
CABLE GLAND (12.9952) (BI 356M)
7 WAY HOOD (10.4265) (BI 356N)
7 WAY BASE (19.4235) (BI 356P)
MALE INSERT (11.2505) (BI 356Q)
FEMALE INSERT (11.2515) (BI 356R)

PINS ON THE
TURRET BOARD
PC 2252
(BI 387)

8 CORE SCREEN CABLE



IF IN DOUBT ASK



PC 2252 TURRET BOARD
(BI 387)

TOOLPOST POSITION
RELAYS

TOOL	TB0I	TB1I	TB2I
1	0	0	0
2	0	0	1
3	1	0	1
4	1	1	1
5	0	1	1
6	0	1	0
7	1	1	0
8	1	0	0

NOTE:
THE CHART IS IN GRAY CODE
NOT BINARY

M3 HOLES

FIT NYLON WASHER
UNDER RIGHT HAND
SCREW HEAD
(RS 525-739)

NOVATURN
TURRET
DETAILS

SHEET 8
NOVATURN
DENSTEP

DENFORD LIMITED BRIGHOUSE WEST YORKSHIRE

DRN BY A McHENRY

DATE 26-11-99

NVT-D8A